Conformal Coatings

Technical Data Sheet





AFAG

Aromatic Free Acrylic Coating Gel

AFAG is a fast drying acrylic conformal coating, used for the protection of electronic circuitry. AFAG is a high viscosity version of AFA designed to offer greater coverage over sharp edges of critical components.

- High viscosity for improved edge coverage
- Free from aromatic solvents such as Toluene and Xylene
- · Fast touch dry time and excellent adhesion to most substrates
- · Offers excellent protection in humid environments and salt mist resistance

Approvals	RoHS Compliant (2015/863/EU):	Yes
Liquid Properties	Appearance Density @ 20°C (g/ml) VOC Content Flash Point Solids Content Viscosity (mPa s @ 20°C) Total Dry Time	Pale Coloured Liquid 0.95-0.97 49.9% Approx. 28°C (Closed Cup) 50.1% 10000 ± 2000 25-30 minutes
Dry Film Coating	Colour: Operating Temperature Range: Flammability: Thermal Cycling (MIL-1-46058C): Coefficient of Expansion: Dielectric Strength: Dielectric Constant: Surface Insulation Resistance: Comparative Tracking Index: Dissipation Factor @ 1MHz, 25°C:	Colourless -65°C to +125°C UL94 V-0 Approved Meets requirements 130ppm 45kV/mm 2.5 $1 \times 10^{15} \Omega$ >300 Volts 0.01

Moisture Resistance (MIL-1-46058C):

BONO Test (Corrosion Factor):

<u>Description</u>	<u>Packaging</u>	<u>Order Code</u>	Shelf Life
AFA Gel	35ml Syringe	AFAG35SL	24 Months

Meets requirements

Pass (2.3%)

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Ashby Park, Coalfield Way, Ashby de la Zouch, Leicestershire LE65 1JR T +44 (0)1530 419 600 F +44 (0)1530 416 640 BS EN ISO 9001:2008 Certificate No. FM 32082